



2910-130-HD HEAVY DUTY COULTER

OPERATOR'S MANUAL
PART IDENTIFICATION
2565-743_REV_B • 09/2024



YETTER MANUFACTURING CO.
FOUNDED 1930

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YETTER


FOREWORD


You've just joined an exclusive but rapidly growing club.
For our part, we want to welcome you to the group and thank you for buying a Yetter product.


We hope your new Yetter products will help you achieve both goals-increase your productivity and increase your efficiency so that you may generate more profit.


This operator's manual has been designed into four major sections: Foreword, Safety Precautions, Installation Instructions and Parts Breakdown.

This **SAFETY ALERT SYMBOL** indicates important safety messages in the manual. When you see this symbol, be alert to the possibility of **PERSONAL INJURY** and carefully read the message that follows.

 **DANGER:** Indicates an imminently hazardous situation which, if not avoided "will" result in death or serious injury. This signal word is to be limited to the most extreme situations

 **WARNING:** Indicates a potentially hazardous situation which, if not avoided, "could" result in death or serious injury.

 **CAUTION:** Indicates a potentially hazardous situation, which if not avoided, "may" result in minor or moderate injury. It may also be used to alert against unsafe practices.

 **NOTICE:** Indicates information considered important, but not hazard related (e.g., messages relating to property damage).

It is the responsibility of the user to read the operator's manual and comply with the safe and correct operating procedure and to lubricate and maintain the product according to the maintenance schedule in the operator's manual.

The user is responsible for inspecting his machine and for having parts repaired or replaced when continued use of the product would cause damage or excessive wear to the other parts.

It is the user's responsibility to deliver his machine to the Yetter dealer who sold him the product for service or replacement of defective parts, which are covered by the warranty policy.

If you are unable to understand or follow the instructions provided in this publication, consult your local Yetter dealer or contact:

YETTER MANUFACTURING CO.

309/776-4111

800/447-5777

309/776-3222 (FAX)

Website: www.yetterco.com

E-mail: info@yetterco.com

WARRANTY POLICY

Yetter Manufacturing warrants all products manufactured and sold by it against defects in material. This warranty being expressly limited to replacement at the factory of such parts or products as will appear to be defective after inspection. This warranty does not obligate the Company to bear cost of labor in replacement of parts. It is the policy of the company to make improvements without incurring obligations to add them to any unit already sold. No warranty is made or authorized to be made, other than herein set forth. This warranty is in effect for one year after purchase.

Dealer : _____

Yetter Manufacturing warrants its own products only and cannot be responsible for damage to equipment on which mounted.

SAFETY PRECAUTIONS

A brief description of signal words that may be used in this manual:

DANGER: Indicates an imminently hazardous situation which, if not avoided “will” result in death or serious injury. This signal word is to be limited to the most extreme situations.

WARNING: Indicates a potentially hazardous situation which, if not avoided, “could” result in death or serious injury.

CAUTION: Indicates a potentially hazardous situation, which if not avoided, “may” result in minor or moderate injury. It may also be used to alert against unsafe practices.

NOTICE: Indicates information considered important, but not hazard related (e.g., messages relating to property damage).

Consult your implement and tractor operator’s manual for correct and safe operating practices. Be aware of towed implement width and allow safe clearance.

Safety decals are placed on the implement to alert the operator and others to the risk of personal injury or unsafe operation during normal operations and servicing.

1. The safety decals must be kept clean and in good condition to ensure that they are legible.
2. Safety decals must be replaced if they are missing or illegible.
3. When components are replaced during repair or servicing, check that the new components include the necessary safety signs.
4. Replacement safety decals may be obtained from your local dealer.



WARNING

Read these instructions carefully to acquaint yourself with the Equipment. Working with unfamiliar equipment can lead to accidents.

Never park the equipment on a steep incline or leave the equipment running unattended.

Never clean, lubricate or adjust a machine that is in motion.

Always check that straps are secure.

Make sure latches are in pinned position when moving equipment.

Do not allow children to operate this equipment.

Do not allow riders on the equipment, trailer and/or pick-up.

Use speed and caution dictated by the terrain being traversed. Do not operate on any slope steep enough to cause tipping or loss of control.

Read and understand the operator’s manual and require all other persons who will operate the equipment to do the same.

If operating on public roadways, where legal, be certain all lighting is operating properly and observe all traffic laws.

Beware of increased stopping distances and control effort when operating with implements attached.

Be familiar with all controls and be prepared to stop equipment quickly in an emergency.

FAILURE TO HEED MAY RESULT IN PERSONAL INJURY OR DEATH.

BOLT TORQUE

Mounting bolts and hardware

Before operating the 2910-130-HD Coulter for the first time, check to be sure that all hardware is tight. Check all hardware again after approximately 50 hours of operation and at the beginning of each planting season.

All hardware used on the 2910-130-HD Coulter is Grade 5 unless otherwise noted. Grade 5 cap screws are marked with three radial lines on the head. If hardware must be replaced, be sure to replace it with hardware of equal size, strength and thread type. Refer to the torque values chart when tightening hardware.



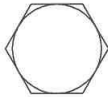


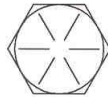
NOTICE: Over tightening hardware can cause as much damage as when under tightening. Tightening hardware beyond the recommended range can reduce its shock load capacity.

The chart below is a guide for proper torque. Use it unless a specified torque is called out elsewhere in the manual.

Torque is the force you apply to the wrench handle or the cheater bar, times the length of the handle or bar.

Use a torque wrench whenever possible.

The following table shows torque in ft. lbs. for coarse thread hardware.

| BOLT DIA. AND THREADS PER INCH |  GRADE 2 |  OR  GRADE 5 A-325 |  GRADE 8 |
|---|--|---|--|
| 3/8-16 | 25 | 35 | 50 |
| 7/16-14 | 35 | 55 | 80 |
| 1/2-13 | 55 | 85 | 125 |
| 9/16-12 | 75 | 125 | 175 |
| 5/8-11 | 105 | 170 | 235 |
| 3/4-10 | 185 | 305 | 425 |
| 7/8-9 | 170 | 445 | 690 |
| 1-8 | 260 | 670 | 1030 |
| 1 1/8-7 | 365 | 900 | 1460 |
| 1 1/4-7 | 515 | 1275 | 2060 |
| 1 3/8-6 | 675 | 1675 | 2700 |
| 1 1/2-6 | 900 | 2150 | 3500 |
| 1 3/4-5 | 1410 | 3500 | 5600 |

Lubricate all bearings and moving parts as assembled and make certain that they work freely.



WARNING: Never work around the toolbar/implement while in a raised position without using safety lockups.



CAUTION: The coulter disc attachments are very heavy. Pay extra attention to lifting techniques while handling and or maneuvering the opener during assembly. Failure to do so may lead to personal injury.

YETTER 2910-130-HD HEAVY DUTY COULTER

CLAMPS

(DIMENSIONS ARE INCHES HORIZONTAL X VERTICAL)

| <i>Part No.</i> | <i>Description</i> |
|-----------------|------------------------------------|
| 2975-151 | Clamp Kit, 3 X 6 Bar |
| 2990-153 | Clamp Kit, 2" Sq. Bar |
| 2990-154 | Clamp Kit, 2 1/2" Sq. Bar |
| 2990-155 | Clamp Kit, 2 x 6 Bar |
| 2990-156 | Clamp Kit, 4 x 4 Bar |
| 2990-157 | Clamp Kit, 5 x 7 Bar |
| 2990-158 | Clamp Kit, 7 x 7 Bar |
| 2990-159 | Clamp Kit, 3" Dmd Bar |
| 2990-160 | Clamp Kit, 3 1/2" Dmd Bar |
| 2990-161 | Clamp Kit, 3 x 7 Bar |
| 2990-162 | Clamp Kit, 2 1/2" Sq., 1/2" Spacer |
| 2990-163 | Clamp Kit, 3" Sq. Bar |
| 2990-166 | Clamp Kit, 2 1/4", 2 1/2" Dmd Bar |
| 2990-171 | Clamp Kit, 3 x 4 Bar |
| 2990-172 | Clamp Kit, 4 x 6 Bar |
| 2990-173 | Clamp Kit, 6 x 4 Bar |
| 2990-174 | Clamp Kit, 7 x 5 Bar |
| 2990-175 | Clamp Kit, 7 x 4 Bar |
| 2990-181 | Clamp Kit, 4 x 10 Special |
| 2990-182 | Clamp Kit, 4 x 7 Bar |
| 2999-120 | Clamp, Air Seeder |
| 6300-105 | Clamp Kit, 5 x 5 Bar |

SHANKS

(TOTAL LENGTH OF SHANK IN INCHES)

| <i>Part No.</i> | <i>Description</i> |
|-----------------|--------------------------------|
| 2990-208 | Shank, 12 5/8" Long, 3" Offset |
| 2990-221 | Shank, 27" Long, 3" Offset |
| 2990-310 | Shank, 12 5/8" |
| 2990-318 | Shank, 16" |
| 2990-328 | Shank, 26" |
| 2990-342 | Shank, 18" Long, 3/4" Offset |
| 2990-350 | Shank, 27 1/8" |
| 2990-353 | Shank, 22" Long, 3/4" Offset |
| 2990-354 | Shank, 18" Long, 5 1/2" Offset |
| 2990-370 | Shank, 30" Long, Straight |
| 2990-377 | Shank, 15" Long, 5 1/2" Offset |
| 3010-303 | Shank, 22", Straight |
| 3011-302 | Shank, 22" Long, 5 1/2" Offset |
| 6300-331 | Shank, 19" Long, 3/4" Offset |

BLADES

| PART NO. | DESCRIPTION | PART NO. | DESCRIPTION |
|----------|--------------------------------|----------|--------------------------------|
| 2571-164 | 14-5/8" Wave Blade (8 Wave) | 2571-154 | 18" Wavy Blade (8 Wave) |
| 2571-166 | 14-5/8" 25 Multi-Wave Blade | 2571-155 | 18" 13 Wave Blade |
| 2571-153 | 16" Bubble Flute Blade | 2571-179 | 18" Multi-Wave Blade (25 Wave) |
| 2571-161 | 16" Ripple Blade | 2571-169 | 18" Smooth Blade |
| 2571-156 | 16" Wavy Blade (8 Wave) | 2571-076 | 20" Ripple Blade |
| 2571-162 | 16" 13 Wave Blade | 2571-178 | 20" Smooth Blade |
| 2571-172 | 16" Multi-Wave Blade (25 Wave) | 2571-198 | 20" Notched Blade |
| 2571-206 | 16" Smooth Blade | 2571-201 | 20" Notched Bubble Blade |
| 2571-158 | 17" Ripple Blade | 2571-202 | 20" Multi-Wave Blade (25 Wave) |
| 2571-165 | 17" Notched Smooth Blade | | |

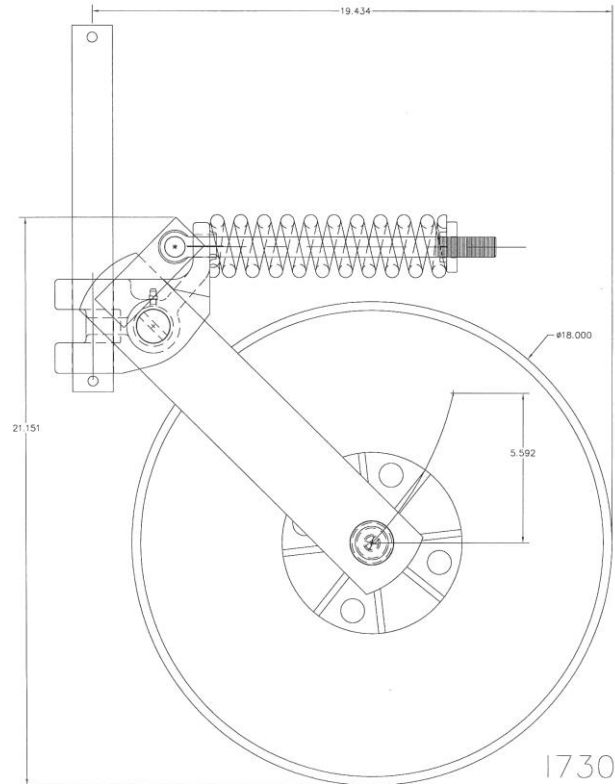
OPTIONAL EQUIPMENT

2975-120 Gauge Wheel Kit

2910-114 LIQUID FERTILIZER INJECTION KIT

2910-135 LIQUID FERTILIZER INJECTION KIT

2910-130-HD



INSTALLATION

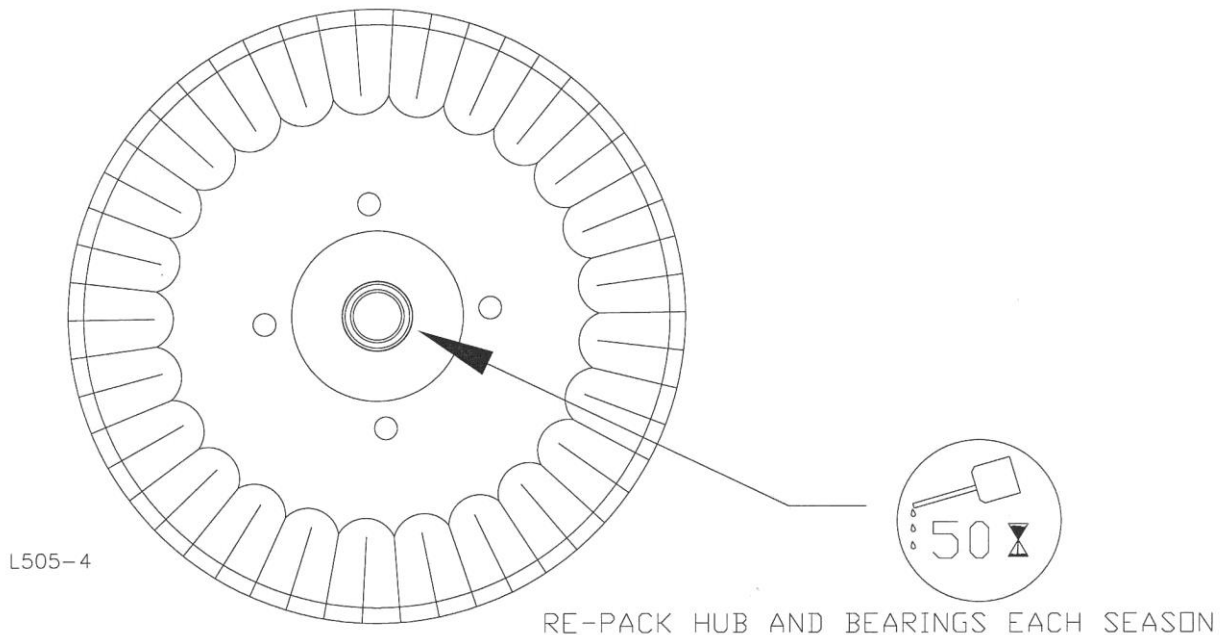
1. Assemble $3/8 \times 2-1/2$ " roll pin into hole closest to end of $1-1/2$ " diameter shank, leaving approximately equal amount protruding out each side. Note: offset shanks require that you perform step 2 first then step 1.
2. Insert lock collar into pivot casting and slide shank up through casting and lock collar. Slide shank up till roll pin contacts casting surface. Install and tighten $5/8 \times 1$ " setscrew in lock collar to 110 ft. lb. torque maximum.
3. Mount blade to hub using four $1/2 \times 1-1/2$ " carriage bolts, lock washers and nuts.
4. Assemble clamp components loosely to the tool bar as shown in parts view of appropriate clamp. Tighten four $1/2$ " nuts to secure the clamps.
5. Slide shank up through clamps and tighten $5/8 \times 1$ " setscrews.
6. Install $5/16 \times 2-1/2$ " cotter pins in all vertical $1-1/2$ " diameter shanks. This cotter pin prevents loss of coulters should the clamp setscrews work loose. Cotter pin can be installed between clamp castings or on top, above top casting depending on the shank.
7. Set lock collar to allow swivel in one or both directions as required. Tighten set screw to 110 ft. lb. torque maximum.
8. Set spring tension by adjusting $3/4$ " lock nut until $1/8$ " of threads are exposed above the nut. Tighten $3/4$ " locknut if greater spring pre-load is required.

OPERATION

1. Set/mount coulter blades to run perpendicular to the soil. Operation depth and blade wear can be affected if the coulter is mounted crooked or if the toolbar is not level side to side.
2. After a few hours of use, check all bolts for tightness and proper torque.
3. After a day of use (10-12 hours) check coulter hubs for loose bearings. There should be no endplay in the hub bearings allowing the blade to wobble. If necessary, remove hubcap and cotter pin and adjust the slotted nut to remove wobble, recommended torque of 15 ft. lbs. and re-insert cotter pin. If the wobble or looseness cannot be corrected, the bearings, cups and seals will need to be replaced.
DO NOT USE WORN OR DAMAGED PARTS.

MAINTENANCE

LUBRICATION: USE #2 MULTI-PURPOSE BEARING GREASE

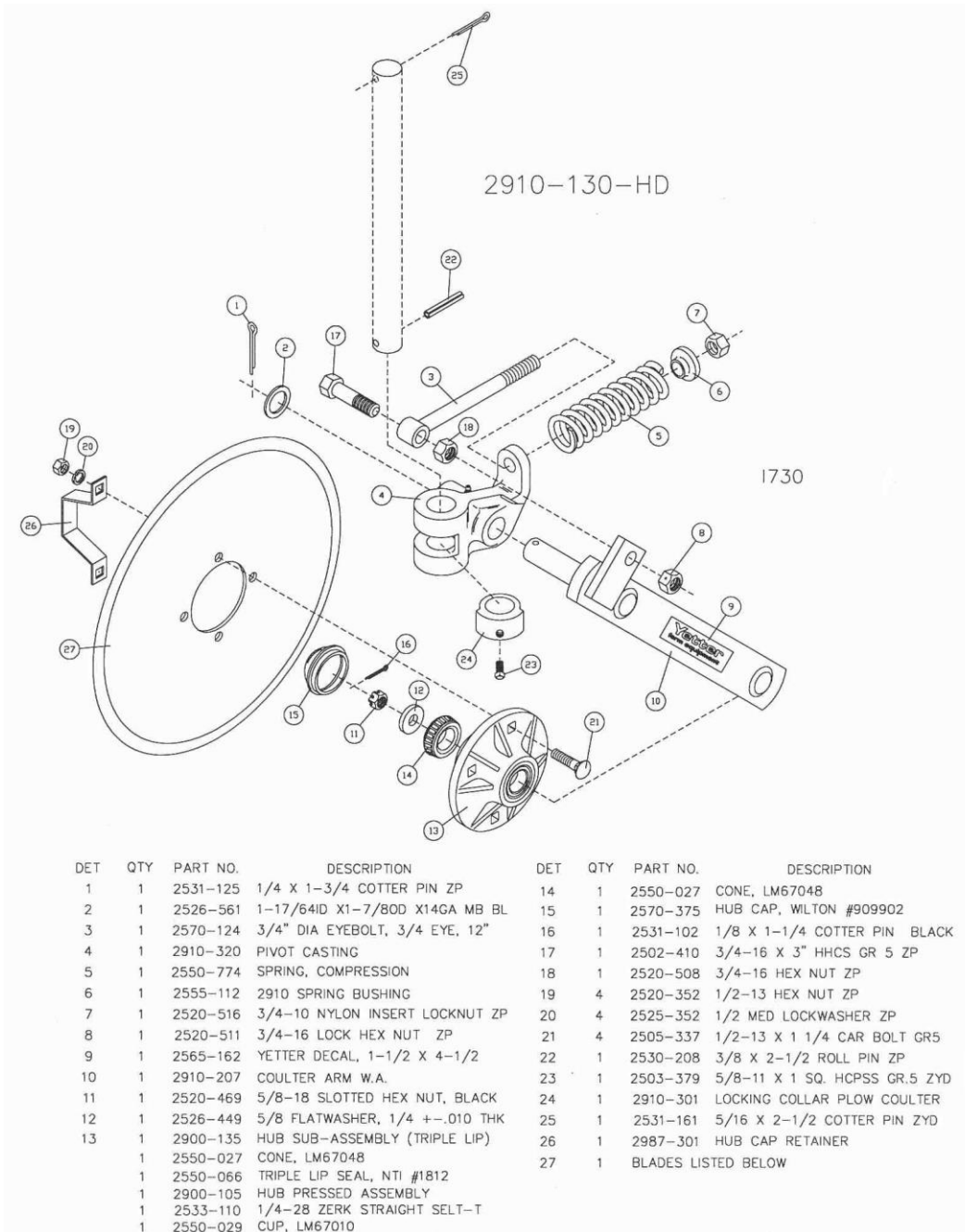


To ensure longevity and reliability of the U.N.T.[™] Coulter, the recommended lubrication schedule should be followed using multi-purpose grease at hourly intervals as indicated.

BEARING ADJUSTMENT:

1. Raise the toolbar until the blade is clear of the ground. Place a safety stand under the toolbar. Remove the hubcap, cotter pin, slotted nut and washer from the hub assembly. Remove the blade from the hub assembly.
2. Remove bearing cones and seals from hub.
3. Wash the old grease from the hub, bearing cups, spindle spacers, seals and bearing cones. Inspect the condition of the bearing cups, cones and seals. Replace if necessary.
4. Apply #2 multi-purpose lithium grease on each bearing. Make sure the space around each roller is filled. Lubricate the bearing cups.
5. Position the bearing in the cup and install the seal. Lubricate the seal lips and proceed with re-assembly of the removed parts including the blade. Blade bolt torque is 90 to 96 ft. lbs.
6. Tighten the slotted nut to 15 ft. lbs. or until a definite drag is felt when the blade is turned by hand. Tighten the nut one slot position to line up the cotter pin hole with a slot. Secure the nut with a new cotter pin, replace hubcap.

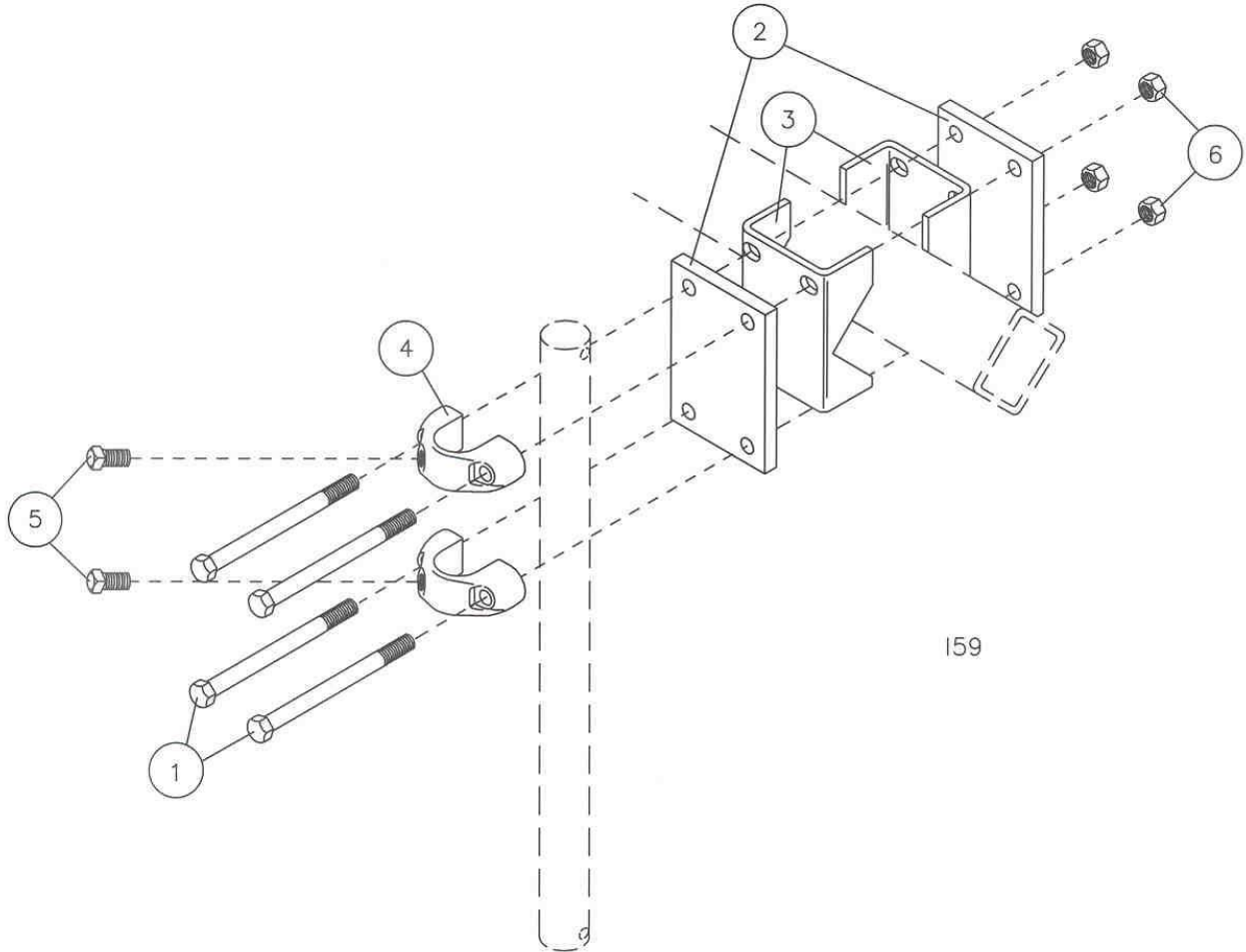
PARTS IDENTIFICATION



BLADE OPTIONS

| PART NO. | DESCRIPTION | PART NO. | DESCRIPTION |
|----------|--------------------------------|----------|--------------------------------|
| 2571-164 | 14-5/8" Wave Blade (8 Wave) | 2571-154 | 18" Wavy Blade (8 Wave) |
| 2571-167 | 14-4/8" 25 Multi-Wave Blade | 2571-155 | 18" 13 Wave Blade |
| 2571-154 | 16" Bubble Flute Blade | 2571-179 | 18" Multi-Wave Blade (25 Wave) |
| 2571-163 | 16" Ripple Blade | 2571-169 | 18" Smooth Blade |
| 2571-156 | 16" Wavy Blade (8 Wave) | 2571-076 | 20" Ripple Blade |
| 2571-164 | 16" 13 Wave Blade | 2571-178 | 20" Smooth Blade |
| 2571-172 | 16" Multi-Wave Blade (25 Wave) | 2571-198 | 20" Notched Blade |
| 2571-206 | 16" Smooth Blade | 2571-201 | 20" Notched Bubble Blade |
| 2571-158 | 17" Ripple Blade | 2571-203 | 20" Multi-Wave Blade (25 Wave) |
| 2571-165 | 17" Notched Smooth Blade | | |

PARTS IDENTIFICATION



159

2990-159 Clamp Kit, 3" Diamond Bar

| Key | Qty. | Part No. | Description |
|-----|------|----------|-----------------------------------|
| 1 | 4 | 2502-369 | 1/2-13 x 8" HHCS Gr. 5 ZP |
| 2 | 2 | 2990-314 | Clamp Plate, 4" Sq. or 3" Diamond |
| 3 | 2 | 2970-326 | Adaptor, 3" Sq. Diamond Bar |
| 4 | 2 | 2990-360 | Clamp Casting, Drilled |
| 5 | 2 | 2503-379 | 5/8-11 x 1" Sq. HCPSS Gr. 5 ZP |
| 6 | 4 | 2520-357 | 1/2-13 Lock Hex Nut ZP |

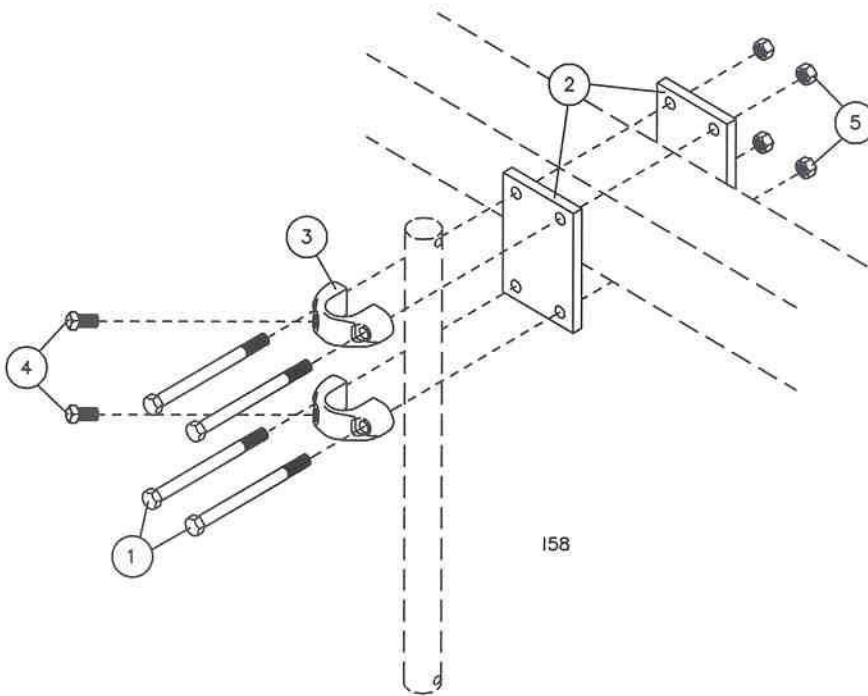
2990-160 Clamp Kit, 3-1/2" Diamond Bar

| Key | Qty. | Part No. | Description |
|-----|------|----------|---------------------------------|
| 1 | 4 | 2502-374 | 1/2-13 x 9" HHCS Gr. 5 ZP |
| 2 | 2 | 2990-316 | Clamp Plate, 3-1/2" Diamond Bar |
| 3 | 2 | 2970-327 | Adaptor, 3-1/2" Sq. Diamond Bar |
| 4 | 2 | 2990-360 | Clamp Casting, Drilled |
| 5 | 2 | 2503-379 | 5/8-11 x 1" Sq. HCPSS Gr. 5 ZP |
| 6 | 4 | 2520-357 | 1/2-13 Lock Hex Nut ZP |

2990-166 Clamp Kit, 2-1/4, 2-1/2 Diamond Bar

| Key | Qty. | Part No. | Description |
|-----|------|----------|---------------------------------------|
| 1 | 4 | 2502-371 | 1/2-13 x 7" HHCS Gr. 5 ZP |
| 2 | 2 | 2990-348 | Clamp Plate, 2-1/4, 2-1/2 Diamond Bar |
| 3 | 2 | 2990-349 | Adaptor, 2-1/4, 2-1/2 Diamond Bar |
| 4 | 2 | 2990-360 | Clamp Casting, Drilled |
| 5 | 2 | 2503-379 | 5/8-11 x 1" Sq. HCPSS Gr. 5 ZP |
| 6 | 4 | 2520-357 | 1/2-13 Lock Hex Nut ZP |

PARTS IDENTIFICATION



158

2990-154 Clamp Kit, 2-1/2" Sq. Bar

| Key | Qty. | Part No. | Description |
|-----|------|----------|-------------------------------|
| 1 | 4 | 2502-368 | 1/2-13 x 5-1/2" HHCS GR. 5 ZP |
| 2 | 2 | 2990-313 | Clamp Plate, 2-1/2 Square Bar |
| 3 | 2 | 2990-360 | Clamp Casting, Drilled |
| 4 | 2 | 2503-379 | 5/8-11 x 1 Sq. HCPSS Gr. 5 ZP |
| 5 | 4 | 2520-357 | 1/2-13 Hex Lock Nut ZP |

2990-155 Clamp Kit, 2 x 6 Bar

| Key | Qty. | Part No. | Description |
|-----|------|----------|-------------------------------|
| 1 | 4 | 2502-362 | 1/2-13 X 5" HHCS GR. 5 ZP |
| 2 | 2 | 2975-363 | Clamp Plate, Universal |
| 3 | 2 | 2990-360 | Clamp Casting, Drilled |
| 4 | 2 | 2503-379 | 5/8-11 x 1 Sq. HCPSS Gr. 5 ZP |
| 5 | 4 | 2520-357 | 1/2-13 Hex Lock Nut ZP |

2990-156 Clamp Kit, 4 x 4 Bar

| Key | Qty. | Part No. | Description |
|-----|------|----------|--------------------------------------|
| 1 | 4 | 2502-371 | 1/2-13 x 7" HHCS GR. 5 ZP |
| 2 | 2 | 2990-314 | Clamp Plate, 4" Sq. & 3" Diamond Bar |
| 3 | 2 | 2990-360 | Clamp Casting, Drilled |
| 4 | 2 | 2503-379 | 5/8-11 x 1 Sq. HCPSS Gr. 5 ZP |
| 5 | 4 | 2520-357 | 1/2-13 Hex Lock Nut ZP |

2990-157 Clamp Kit, 5 x 7 Bar

| Key | Qty. | Part No. | Description |
|-----|------|----------|---------------------------------|
| 1 | 4 | 2502-369 | 1/2-13 X 8" HHCS GR. 5 ZP |
| 2 | 2 | 2990-315 | Clamp Plate, 5 x 7 or 7 x 7 Bar |
| 3 | 2 | 2990-360 | Clamp Casting, Drilled |
| 4 | 2 | 2503-379 | 5/8-11 x 1 Sq. HCPSS Gr. 5 ZP |
| 5 | 4 | 2520-357 | 1/2-13 Hex Lock Nut ZP |

2990-158 Clamp Kit, 7 x 7 Bar

| Key | Qty. | Part No. | Description |
|-----|------|----------|---------------------------------|
| 1 | 4 | 2502-376 | 1/2-13 x 10" HHCS GR. 5 ZP |
| 2 | 2 | 2990-315 | Clamp Plate, 5 x 7 or 7 x 7 Bar |
| 3 | 2 | 2990-360 | Clamp Casting, Drilled |
| 4 | 2 | 2503-379 | 5/8-11 x 1 Sq. HCPSS Gr. 5 ZP |
| 5 | 4 | 2520-357 | 1/2-13 Hex Lock Nut ZP |

2990-161 Clamp Kit, 3 x 7 Bar

| Key | Qty. | Part No. | Description |
|-----|------|----------|---------------------------------|
| 1 | 4 | 2502-373 | 1/2-13 X 6" HHCS GR. 5 ZP |
| 2 | 2 | 2990-315 | Clamp Plate, 5 x 7 or 7 x 7 Bar |
| 3 | 2 | 2990-360 | Clamp Casting, Drilled |
| 4 | 2 | 2503-379 | 5/8-11 x 1 Sq. HCPSS Gr. 5 ZP |
| 5 | 4 | 2520-357 | 1/2-13 Hex Lock Nut ZP |

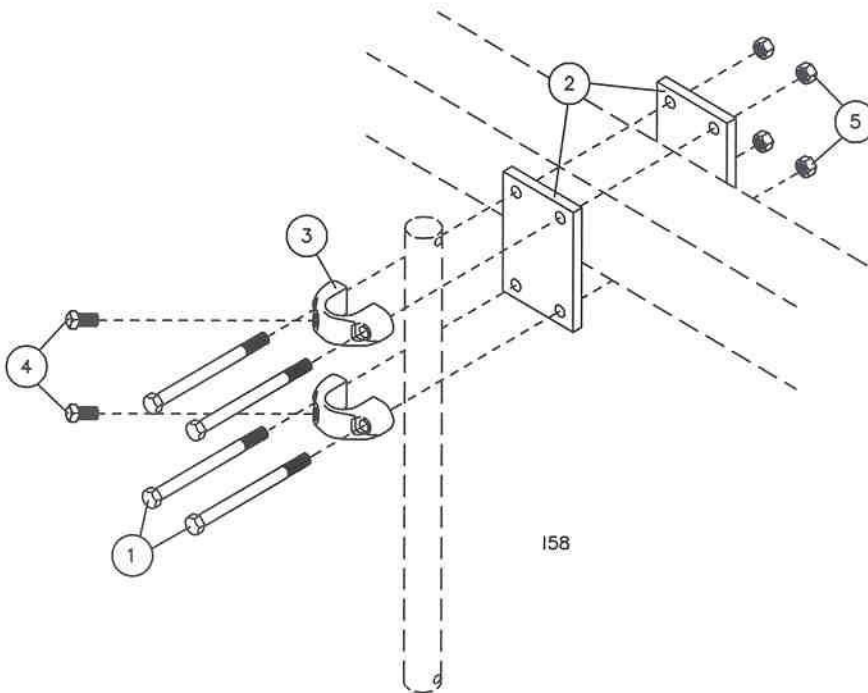
2990-163 Clamp Kit, 3 x 3 Bar

| Key | Qty. | Part No. | Description |
|-----|------|----------|-------------------------------|
| 1 | 4 | 2502-373 | 1/2-13 x 6" HHCS GR. 5 ZP |
| 2 | 2 | 2990-339 | Clamp Plate, 3" Square Bar |
| 3 | 2 | 2990-360 | Clamp Casting, Drilled |
| 4 | 2 | 2503-379 | 5/8-11 x 1 Sq. HCPSS Gr. 5 ZP |
| 5 | 4 | 2520-357 | 1/2-13 Hex Lock Nut ZP |

2990-171 Clamp Kit, 3 x 4 Bar

| Key | Qty. | Part No. | Description |
|-----|------|----------|-------------------------------|
| 1 | 4 | 2502-373 | 1/2-13 X 6" HHCS GR. 5 ZP |
| 2 | 2 | 2990-314 | Clamp Plate, 4" Sq. & 3" Dmd |
| 3 | 2 | 2990-360 | Clamp Casting, Drilled |
| 4 | 2 | 2503-379 | 5/8-11 x 1 Sq. HCPSS Gr. 5 ZP |
| 5 | 4 | 2520-357 | 1/2-13 Hex Lock Nut ZP |

PARTS IDENTIFICATION



2975-151 Clamp Kit, 3 x 6 Bar

| Key | Qty. | Part No. | Description |
|-----|------|----------|-------------------------------|
| 1 | 4 | 2502-373 | 1/2-13 x 6" HHCS GR. 5 ZP |
| 2 | 2 | 2975-363 | Clamp Plate, Universal |
| 3 | 2 | 2990-360 | Clamp Casting, Drilled |
| 4 | 2 | 2503-379 | 5/8-11 x 1 Sq. HCPSS Gr. 5 ZP |
| 5 | 4 | 2520-357 | 1/2-13 Hex Lock Nut ZP |

2990-172 Clamp Kit, 4 x 6 Bar

| Key | Qty. | Part No. | Description |
|-----|------|----------|-------------------------------|
| 1 | 4 | 2502-371 | 1/2-13 X 7" HHCS GR. 5 Zp |
| 2 | 2 | 2975-363 | Clamp Plate, Universal |
| 3 | 2 | 2990-360 | Clamp Casting, Drilled |
| 4 | 2 | 2503-379 | 5/8-11 x 1 Sq. HCPSS Gr. 5 ZP |
| 5 | 4 | 2520-357 | 1/2-13 Hex Lock Nut ZP |

2990-173 Clamp Kit, 6 x 4 Bar

| Key | Qty. | Part No. | Description |
|-----|------|----------|--------------------------------------|
| 1 | 4 | 2502-374 | 1/2-13 x 9" HHCS GR. 5 ZP |
| 2 | 2 | 2990-314 | Clamp Plate, 4" Sq. & 3" Diamond Bar |
| 3 | 2 | 2990-360 | Clamp Casting, Drilled |
| 4 | 2 | 2503-379 | 5/8-11 x 1 Sq. HCPSS Gr. 5 ZP |
| 5 | 4 | 2520-357 | 1/2-13 Hex Lock Nut ZP |

2990-174 Clamp Kit, 7 x 5 Bar

| Key | Qty. | Part No. | Description |
|-----|------|----------|-------------------------------|
| 1 | 4 | 2502-376 | 1/2-13 X 10" HHCS GR. 5 ZP |
| 2 | 2 | 2975-367 | Clamp Plate, 5 Sq. Bar |
| 3 | 2 | 2990-360 | Clamp Casting, Drilled |
| 4 | 2 | 2503-379 | 5/8-11 x 1 Sq. HCPSS Gr. 5 ZP |
| 5 | 4 | 2520-357 | 1/2-13 Hex Lock Nut ZP |

2990-175 Clamp Kit, 7 x 4 Bar

| Key | Qty. | Part No. | Description |
|-----|------|----------|------------------------------------|
| 1 | 4 | 2502-376 | 1/2-13 x 10" HHCS GR. 5 ZP |
| 2 | 2 | 2990-314 | Clamp Plate, 4" Sq. 3" Diamond Bar |
| 3 | 2 | 2990-360 | Clamp Casting, Drilled |
| 4 | 2 | 2503-379 | 5/8-11 x 1 Sq. HCPSS Gr. 5 ZP |
| 5 | 4 | 2520-357 | 1/2-13 Hex Lock Nut ZP |

2990-182 Clamp Kit, 4 x 7 Bar

| Key | Qty. | Part No. | Description |
|-----|------|----------|---------------------------------|
| 1 | 4 | 2502-371 | 1/2-13 X 7" HHCS GR. 5 ZP |
| 2 | 2 | 2990-315 | Clamp Plate, 5 x 7 or 7 x 7 Bar |
| 3 | 2 | 2990-360 | Clamp Casting, Drilled |
| 4 | 2 | 2503-379 | 5/8-11 x 1 Sq. HCPSS Gr. 5 ZP |
| 5 | 4 | 2520-357 | 1/2-13 Hex Lock Nut ZP |

6300-105 Clamp Kit, 5 x 5 Bar

| Key | Qty. | Part No. | Description |
|-----|------|----------|-------------------------------|
| 1 | 4 | 2502-369 | 1/2-13 x 8" HHCS GR. 5 ZP |
| 2 | 2 | 2975-367 | Clamp Plate, 5" Square Bar |
| 3 | 2 | 2990-360 | Clamp Casting, Drilled |
| 4 | 2 | 2503-379 | 5/8-11 x 1 Sq. HCPSS Gr. 5 ZP |
| 5 | 4 | 2520-357 | 1/2-13 Hex Lock Nut ZP |

Our name Is getting known

Just a few years ago, Yetter products were sold primarily to the Midwest only. Then we embarked on a program of expansion and moved into the East, the South, the West and now north into Canada. We're even getting orders from as far away as Australia and Africa.

So, when you buy Yetter products . . .you're buying a name that's recognized. A name that's known and respected. A name that's become a part of American agriculture and has become synonymous with quality and satisfaction in the field of conservation tillage.

Thank you.

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